



TECHNICAL DATA SHEET
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EPOGLUE

TWO COMPONENT EPOXY POLYURETHANE ADHESIVE

The latest generation of two component epoxy polyurethane adhesive for gluing wood floors of any size on cement subfloors, even heated ones, and non-absorbing subfloors (ceramic tiles, stoneware, marble, etc.) and ideal for laying pre-finished wood floors and planks. A real evolution: EPOGLUE asserts itself in a new version with an improved rheology making it easier to spread and leading to a perfect hold of the ridge. EPOGLUE is outstanding for the fact that it is almost insensitive to changes in temperature (seasonality), completely odour-free both before and after mixing and offers excellent hold and wettability under any environmental condition. The high coefficient of elasticity after hardening completes the features of the EPOGLUE revolutionary adhesive together with its unbeatable characteristics of adhesion and toughness.

Mixing and application

For lasting and effective adhesion, the subfloor must satisfy the following requirements: - moisture below or equal to 2% measured in depth with a carbide hygrometer; - absence of hygroscopic lightening material in the screed and adequate insulation if these materials are contained in the underlying layers; - suitable surface finish, not too "rough" and not too smooth; - absence of crumbling or flaking parts; - absence of moving cracks or other obvious faults.

Before laying the floor, it is also necessary to check that the moisture of the wood corresponds with that of the environment. Mix component B and pour it into component A. Mix carefully with an electric mixer. Apply EPOGLUE using the special trowel taking care to "work" in any impurities on the subfloor that could cause separation. Lay the planks applying pressure and tapping them to allow them to settle properly. Do not wet the ends or the sides of the planks with EPOGLUE, but use a BELLINZONI single component vinyl adhesive for this procedure. In this case it is also essential not to glue along the sides of the planks. To lay wood floors on pre-existing floors, the surface must be degreased and roughened using appropriate metal scraper pads. To lay the wood floor on anhydrite screeds, the top surface must be removed using abrasive disks (16 or 24 grit), the dust removed and the treatment completed using BELLINZONI single component polyurethane or two component epoxy primers. The same procedure (with the exception of the removal of the top surface which must only be carried out if really necessary) also applies for all screeds made with pre-mixed self-levelling mortar, to reduce their power of absorption which could compromise the hardening of the adhesive. Before smoothing and finishing the floor, it is usually necessary to wait at least 3 days, under normal circumstances. This interval may be longer as a result of numerous factors (environmental temperature and humidity, the type of wood, etc.). Although EPOGLUE does not contain water, before proceeding with the finishing it is necessary to measure the moisture of the wood which must correspond with that of the environment and should be between 8 and 12%. Any residue of fresh adhesive on pre-finished wood floors can be removed during laying using our cleaner product, unless stated otherwise by the manufacturer of the flooring.



Recommendations

Do not apply the product below 10°C or above 30°C. Store above freezing

Chemical characteristics

Catalysis ratio A:B (weight)	9:1
Pot-life (hours)	2
Open time (hours)	1
Tensile strength UNI EN 14293 (N/mm ²)	> 5,5
Elasticity (mm)	> 1,2
Pull off (Kg/cm ²)	> 65
Ready for traffic (hours)	24/48
Interval before sanding (days)	3
Application method	Trowel
Average coverage (g/m ²)	900/1400
Minimum application temperature	+10°C
Maximum application temperature	+30°C
Standard packaging comp.A (Kg)	9
Standard packaging comp.B (Kg)	1
Release of dangerous substances	See MSDS
Shelf life	12 months from production date in its original packaging (unopened container) between 5° and 30° C in a cool dry place.
* indicative values, depending on the nature of the material and environmental conditions	



Coverage
900/1400 per g/m² .



Storage
12 months in original intact packaging and stored in a dry place.



Packing
Comp. A 9 kg
Comp. B 1 kg

Safety procedures

As far as the proper working procedures is concerned, we recommend to consult Material Safety Data Sheets issued according to E.U. rules and to follow your national laws concerning safety in the working place. MSDS is available on our web site www.primaxbuild.it

Trademark and Origin of the good

PRIMAX[®] is a registered trademark of Bellinzoni company. The law considers a trademark to be a form of property and any misuse can be persecuted by law. Bellinzoni s.r.l. declares that our product EPOGLUE is MADE IN ITALY.

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